

2000 SERIES

TECHNICAL DATA



PAL ADHESIVE
PRODUCTS Ltd

Product datasheet Issue No 2 Issued May 17

RA 2999F DOUBLE-SIDED POLYESTER FILM - BOX SEAL TAPE

White 120gsm glassine release liner

TECHNICAL DETAILS

TYPICAL VALUE

UNITS

Thickness, adhesive + carrier	0.225	mm
Release liner thickness	0.110	mm
180 degree peel adhesion: Open side	1000	N/m
Closed side	1400	N/m
24 Hour dwell Open side	1600	
Closed side	2400	
Polyester loop tack: Open side	1100	N/m
Closed side	1400	N/m
Liner release	120	gsm
Tensile strength	4600	N/m
Elongation at break	120	%
Service temperature	-10 TO +60	Deg. C.
Recommended application temperature	+5 to +25	Deg. C.
Shear adhesion, 1Kg @ 23 deg. C.	>24	Hours
Shelf life	12	Months

Test Methods: BS 7116

The individual ingredients of the the adhesive have been tested and approved for indirect food contact to the FDA specification 175.105

THE ABOVE INFORMATION IS GIVEN IN GOOD FAITH AND FOR GUIDANCE ONLY.
ALL DATA IS BASED UPON AVERAGE VALUES. THE PURCHASER SHALL BE RESPONSIBLE FOR
DETERMINING THE SUITABILITY OF THIS PRODUCT FOR HIS PURPOSES.



PAL ADHESIVE
PRODUCTS Ltd

Darlaston Road Ind. Est, Darlaston Road, Wednesbury, WS10 7TN UK.

Email: sales@paladhesives.co.uk

Tel: +44 (0)121 - 526 5151

Fax: +44(0)121- 568-7152